

Work Order ID 131722

Tuesday, May 26, 2015 1:08:34 PM

131722

Page 1

Item ID: D205-633-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Heli-Access-Step™ - High Gear, Fits LH or RH

Start Date: 4/14/2015 Start Qty: 5.00

5

Cust Item ID:

Required Date: 4/20/2015 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals:

Process Plan: ML5Date: MAY 26 2015

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN-D205-633

C

100

Document Control

0.00

D20
27
9-89***100***

DC

DOCUMENT CONTROL

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP205-633-011 CHG001

DAS
6
9-89MAY 28 2015

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

XS**D20**
27
9-89MAY 27 2015

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS
6
9-89MAY 28 2015

Picklist Print

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Work Order ID: 131722

131722

Parent Item: D205-633-011

D205-633-011

Parent Item Name: Heli-Access-Step™ - High Gear, Fits LH or RH

Start Date: 4/14/2015

Required Date: 4/20/2015

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:F02.07.11Reformat; Removed D3010 RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-14A		Purchased	No			110	Each	410.0000	1	5			

AN4-14A
Bolt

DAS
6
9-89

Location	Loc Qty	Loc Code
FG	5	
122141	5	
ST325A	307	
131677	2	
M131153	5	
M132189	100	
M132317	200	
ST344	98	
M130716	15	
<u>M131803</u>	83	

DAS
27
9-89

AN4-5A

Purchased No

110 Each 180.0000 2 10

AN4-5A
BOLT

**

Location	Loc Qty	Loc Code
CA	55	
m129682	55	
ST345	100	
m132317	100	
ST346	25	
106605	1	
120562	2	
<u>m131800</u>	22	

DAS
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MAY 27 2015

DAS
6
9-89

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Work Order ID: 131722

131722

Parent Item: D205-633-011

D205-633-011

Parent Item Name: Heli-Access-Step™ - High Gear, Fits LH or RH

Start Date: 4/14/2015

Required Date: 4/20/2015

Start Qty: 5.00

Required Qty: 5.00

AN4-6A
AN4-6A
BOLT

Purchased No 110 Each 1,401.000 2 10

**

DAS
27
9-89

Location	Loc Qty	Loc Code
CA	143	
M128403	43	
M130851	100	
ST325A	1250	
<u>M131153</u>	1250	
ST345	8	
M128403	8	

4S
DAS
6
9-89

10

AN4-7A
AN4-7A
Bolt

Purchased No 110 Each 160.0000 2 10

**

DAS
27
9-89

Location	Loc Qty	Loc Code
ST325	160	
<u>m126193</u>	70	
m131320	90	

DAS
6
9-89

10

AN5-14A
AN5-14A
Bolt

Purchased No 110 Each 28.0000 1 5

**

DAS
27
9-89

Location	Loc Qty	Loc Code
ST337	8	
<u>m131139</u>	8	
ST338	20	
m131957	20	

DAS
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9-89

5

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Work Order ID: 131722

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Parent Item: D205-633-011

D205-633-011

Parent Item Name: Heli-Access-Step™ - High Gear, Fits LH or RH

Start Date: 4/14/2015

Required Date: 4/20/2015

Start Qty: 5.00

Required Qty: 5.00

AN5-6A
AN5-6A
Bolt
DAS
6
9-89

Purchased No

110 Each 20.0000 5

**

Location

Loc Qty

Loc Code

ST338

2

m127363

2

ST339

18

m131957

18

Manufactured No

110 Each

38.0000

**

Location

Loc Qty

Loc Code

ST001

38

130984

24

99711

14

Manufactured No

110 Each

122.0000

**

Location

Loc Qty

Loc Code

ST012a

42

103016

2

129976

40

ST025A

80

107903

80

Manufactured No

110 Each

49.0000

**

Location

Loc Qty

Loc Code

ST002

49

105601

16

123938

33

D2021-101
D2021-101
Eyebolt
DAS
6
9-89

D2022-101
D2022-101
Spacer
DAS
6
9-89

D2022-103
D2022-103
Spacer
DAS
6
9-89

DAS
27
9-89

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Work Order ID: 131722

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Parent Item: D205-633-011

D205-633-011

Parent Item Name: Heli-Access-Step™ - High Gear, Fits LH or RH

Start Date: 4/14/2015

Required Date: 4/20/2015

Start Qty: 5.00

Required Qty: 5.00

D2562-001

DAS
6
9-89

Manufactured No

110

Each

0.0000

1

5

DAS
27
9-89

D2562-001

Strut 19.68"

D2563

DAS
6
9-89

Manufactured No

110

Each

5.0000

1

5

DAS
27
9-89

D2563

Step Weldment Assembly

Location

Loc Qty

Loc Code

FG

5

130667

5

110

Each

8.0000

1

5

DAS
27
9-89

D2565-101

DAS
6
9-89

Manufactured No

D2565-101

Strut

Location

Loc Qty

Loc Code

ST353

8

129688

4

130856

4

110

Each

14.0000

1

5

DAS
27
9-89

D2565-103

DAS
6
9-89

Manufactured No

D2565-103

Strut

Location

Loc Qty

Loc Code

ST353

14

121437

1

129722

5

130870

4

131730

4

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Work Order ID: 131722

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Parent Item: D205-633-011

D205-633-011

Parent Item Name: Heli-Access-Step™ - High Gear, Fits LH or RH

Start Date: 4/14/2015

Required Date: 4/20/2015

Start Qty: 5.00

Required Qty: 5.00

D2565-105

Manufactured No

110

Each

13.0000

1

5

D2565-105

Strut

DAS
6
9-89

Location

Loc Qty

Loc Code

ST353

13

117052

3

131015

6

131880

4

**

DAS

27

9-89

D2565-107

Manufactured No

110

Each

10.0000

1

5

D2565-107

Strut

DAS
6
9-89

Location

Loc Qty

Loc Code

ST354

10

130046

6

131128

4

**

DAS

27

9-89

D2565-109

Manufactured No

110

Each

8.0000

1

5

D2565-109

Strut

DAS
6
9-89

Location

Loc Qty

Loc Code

ST354

8

129912

4

131016

4

**

DAS

27

9-89

D2565-111

Manufactured No

110

Each

14.0000

1

5

D2565-111

Strut

DAS
6
9-89

Location

Loc Qty

Loc Code

ST354

14

110260

2

121587

2

131027

6

131892

4

**

DAS

27

9-89

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Work Order ID: 131722

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Parent Item: D205-633-011

D205-633-011

Parent Item Name: Heli-Access-Step™ - High Gear, Fits LH or RH

Start Date: 4/14/2015

Required Date: 4/20/2015

Start Qty: 5.00

Required Qty: 5.00

MS2104214

Purchased

No

110

Each

5,739.000

8

40

MS2104214 4*

Locknut

DAS
6
9-89

Location

Loc Qty

Loc Code

FP001

26

m124231

26

GA

216

m127813

216

ST260a

4062

m130799

56

m131803

6

m132262

1000

m132382

3000

ST305

1435

m128300

8

m130388

7

m130922

97

m131618

12

m132123

1311

**

DAS
27
9-89
MAY 27 2015

MS2104215

Purchased

No

110

Each

683.0000

2

10

MS2104215

Nut

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

146

m127813

146

ST260a

200

m132256

200

ST305

337

m127813

19

m131340

21

m132123

297

**

DAS
27
9-89
MAY 27 2015

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5.0 PARTS LISTS

DAS

6

9-89

5.1 D205-633-011/-013/-015/-017 Heli-Access Step

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				D205-633-011	Heli-Access-Step™, High Gear
	X			D205-633-013	Heli-Access-Step™, Extended High Gear (31")
		X		D205-633-015	Heli-Access-Step™, Extended High Gear (39")
			X	D205-633-017	Heli-Access-Step™, Standard Low Gear
1			1	D2021-101	EYEBOLT
2	2	2	2	D2022-101	SPACER
2	2	2	2	D2022-103	SPACER
1				D2562-001	STRUT
		1		D2562-005	STRUT
			1	D2562-007	STRUT
	1			D2562-043	STRUT
1	1	1	1	D2563	WELDMENT ASSEMBLY
1				D2565-101	STRUT
1				D2565-103	STRUT
1				D2565-105	STRUT
1				D2565-107	STRUT
1				D2565-109	STRUT
1				D2565-111	STRUT
	1			D2565-201	STRUT
	1			D2565-203	STRUT
	1			D2565-205	STRUT
	1			D2565-207	STRUT
	1			D2565-209	STRUT
	1			D2565-211	STRUT
		1		D2565-301	STRUT
		1		D2565-303	STRUT
		1		D2565-305	STRUT
		1		D2565-307	STRUT
		1		D2565-309	STRUT
			1	D2565-401	STRUT
			1	D2565-403	STRUT
			1	D2565-405	STRUT
			1	D2565-407	STRUT
			1	D2565-409	STRUT
			1	D2565-411	STRUT
		1		D3165-1	SUPPORT ARM
1	1			AN44-7A	EYEBOLT
2	1	1	2	AN4-5A	BOLT
2	3	3	2	AN4-6A	BOLT
2	2	2	2	AN4-7A	BOLT
1	1	1	1	AN4-14A	BOLT
1	1	1		AN4-10A	BOLT
1			1	AN5-6A	BOLT
1	1	1	1	AN5-14A	BOLT
15	16	16	15	AN960JD416	WASHER
4	3	3	4	AN960JD516	WASHER
8	8	8	8	MS21042L4	NUT (or MS21042-4)
2	2	2	2	MS21042L5	NUT (or MS21042-5)

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Revision: C

Date: 13.12.13

Work Order ID 131722

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Page 1

Item ID: D205-633-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Heli-Access-Step™ - High Gear, Fits LH or RH
 Start Date: 4/14/2015 Start Qty: 5.00 ***5*** Cust Item ID:
 Required Date: 4/20/2015 Req'd Qty: 5.00 ***5*** Customer:
 Reference:

Approvals: Process Plan: MCS Date: MAY 26 2015 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D205-633	C								
100	Document Control	0.00	000	27					
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP205-633-011 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

MCS MAY 27 2015

XS MAY 27 2015